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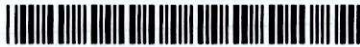
Job Sheet 212116



Part No: 646.4003

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/10/20

Job Tracking No:

Due Date: 9/11/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		9/11/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22	DAS	
							Packaging 1 - 23	84	AUG 11 2020
							Packaging 1 - 24	9-89	
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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DART AEROSPACE

Container No: S297341

Part: 646.4003

Job No: 212116

Serial No/Batch: S297341

Revision: C1

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/09/07 T603TC SH09 -

120	QC 4	1 pcs	9/11/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
					QC 4 - 74	9-89
					QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	9/11/20	0.00 0.00	QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
135	DC - 1 - B4B	1 pcs	9/11/20	0.00 0.00	Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS
					Packaging 3 - 25 - B4B	72
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	9/11/20	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	77

8/10/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

140 QC 21 - FG

1 pcs

9/11/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

DAS

77

9-89

AUG 31 2020

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4003

Location: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4003

140 - (QC21- Final Inspection - Work Order Release)

016840

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	110-Packaging 1 - Pick Kit	5206812
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264522
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264523
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5289573
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5250088
646.2910	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5243004
646.3001	Lower Cable Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5254389
646.3110	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233062
646.3301	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5252492
646.3510	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218952
646.3511	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218965
646.3610	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5230345
646.3711	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218358
646.3712	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5219776
646.3716	Gauge Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233890
646.3718	Custom Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5219261
646.3811	Radius Block	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196042
646.3910	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5270673
646.3911	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5220038
646.3912	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5270679x21
646.3913	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218110
646.9410	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5056998
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258631
647.7703	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5229733
650.9201	Eyelet Bracket Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5222682
AN3-11A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5287945
AN3-12A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251216
AN3-13A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228738
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253429
AN3-4A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5239243
AN3-5A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5255501
AN3-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5260981
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5294746
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251071
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5239635
MS20426AD5-7	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	52133922-36
MS21042-08	Use MS21042L08	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5259890
MS21042-3	Nut use MS21042L3 per QSI 017	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5289457
MS21042L3	Nut	53 Ea (53 ea)	110-Packaging 1 - Pick Kit	5289457
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5289323
MS24693-C278	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5235148
MS24694-S51	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5233536
MS24694-S54	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228823
MS24694-S55	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5247925
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5283890
MS27039-1-12	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5231298
MS27039-1-16	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5250580
MS27039-1-19	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5248085
MS27039-1-20	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228014
MS27039-1-21	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248089
NAS1149F0332P	Washer (AN960-10L)	120 Ea (120 ea)	110-Packaging 1 - Pick Kit	5216387
NAS1149F0432P	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5259479
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	226	0
	600.0990	1	11	0
	600.0991	1	12	0
	600.1012	1	24	0
	600.1013	5	94	0
	646.2910	1	15	0
	646.3001	1	5	0
	646.3110	1	19	0
	646.3301	1	3	0
	646.3510	1	9	0
	646.3511	1	8	0
	646.3610	1	25	0
	646.3711	1	5	0
	646.3712	1	11	0
	646.3716	1	26	0
	646.3718	2	9	0
	646.3811	1	18	0
	646.3910	4	41	0
	646.3911	1	27	0
	646.3912	4	6	0
	646.3913	1	4	0
	646.9410	1	22	0
	647.0112	2	88	0
	647.7703	2	10	0
	650.9201	2	23	0
	AN3-11A	10	154	0
	AN3-12A	2	72	0
	AN3-13A	1	37	0
	AN3-4A	6	181	0
	AN3-5A	2	131	0
	AN3-6A	2	39	0
	AN316C4R	2	69	0
	AN44-5A	2	4	0
	AN4C7A	2	150	0
	AN665-34R	2	56	0
	MS20426AD5-7	2	369	0
	MS21042-08	2	0	0
	MS21042-3	2	319	0
	MS21042L3	53	783	0
	MS21042L4	2	2,225	0
	MS24693-C278	5	48	0
	MS24694-S51	5	127	0
	MS24694-S54	2	58	0
	MS24694-S55	3	274	0
	MS27039-08-13	2	101	0
	MS27039-1-12	6	220	0
	MS27039-1-16	24	266	0
	MS27039-1-19	22	415	0
	MS27039-1-20	2	78	0
	MS27039-1-21	4	103	0
	NAS1149F0332P	120	1,311	0
	NAS1149F0432P	4	638	0
	NAS1149FN832P	4	1,165	0
Part Specifications				
Specifications could not be found.				

Plex 8/10/20 7:44 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					